

Date: Thursday, 18/10/2007 11:18:09 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : RTN 650
Job Number : 35235	
Estimate Number : 10804	
P.O. Number :	Part Number : D412698013
This Issue : 18/10/2007 S.O. No. :	Drawing Number : D412-698-013
Prsht Rev. : NC	Project Number :
First Issue : 18/10/2007 Type : SMALL /MED FAB	Drawing Revision :
Previous Run : 00015	Material :
Written By :	Due Date : 25/10/2007 Qty: 1 Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D412698013	Door Handle Ass'y
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 Door Handle Ass'y
 RTN 650 original B30158, CHG001

2.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

3.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

- 1- Lightly buff out marks on:
 1xD3220-041 B29382B
 1xD3220-042 B30158C
 touch up evenly, with alodine per QSI 005
- 2- Re-alodine 2x D3220-3 B29382 doubler per QSI005

Handwritten notes:
 - Drill out nut plates to re-alodine
 the D3220-042
 - Pick 2x ms20426A03-1 rivets
 m 102404
 - rivet as per dwg.
 MF 08-02-21 (4)
 SAN 08-01-04 2

4.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

- 1- re-identify and bag items above, with new B#
- 2- Add 1x D3220-041 B29382
 1x D3220-042 B30158

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Job Number:



Seq. #:

Machine Or Operation:

Description :

2x D3220-3 B29382
to existing kit, supplied

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Add new paper work and labels at CHG 001.

Identify with new batch #

7.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

Inspect kit per original W/O

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

re-package per PPP D412-698-013

rev: A

location: 11A

CHG 001

08.02.22 Paper & Labels.

4/6/22

30



9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

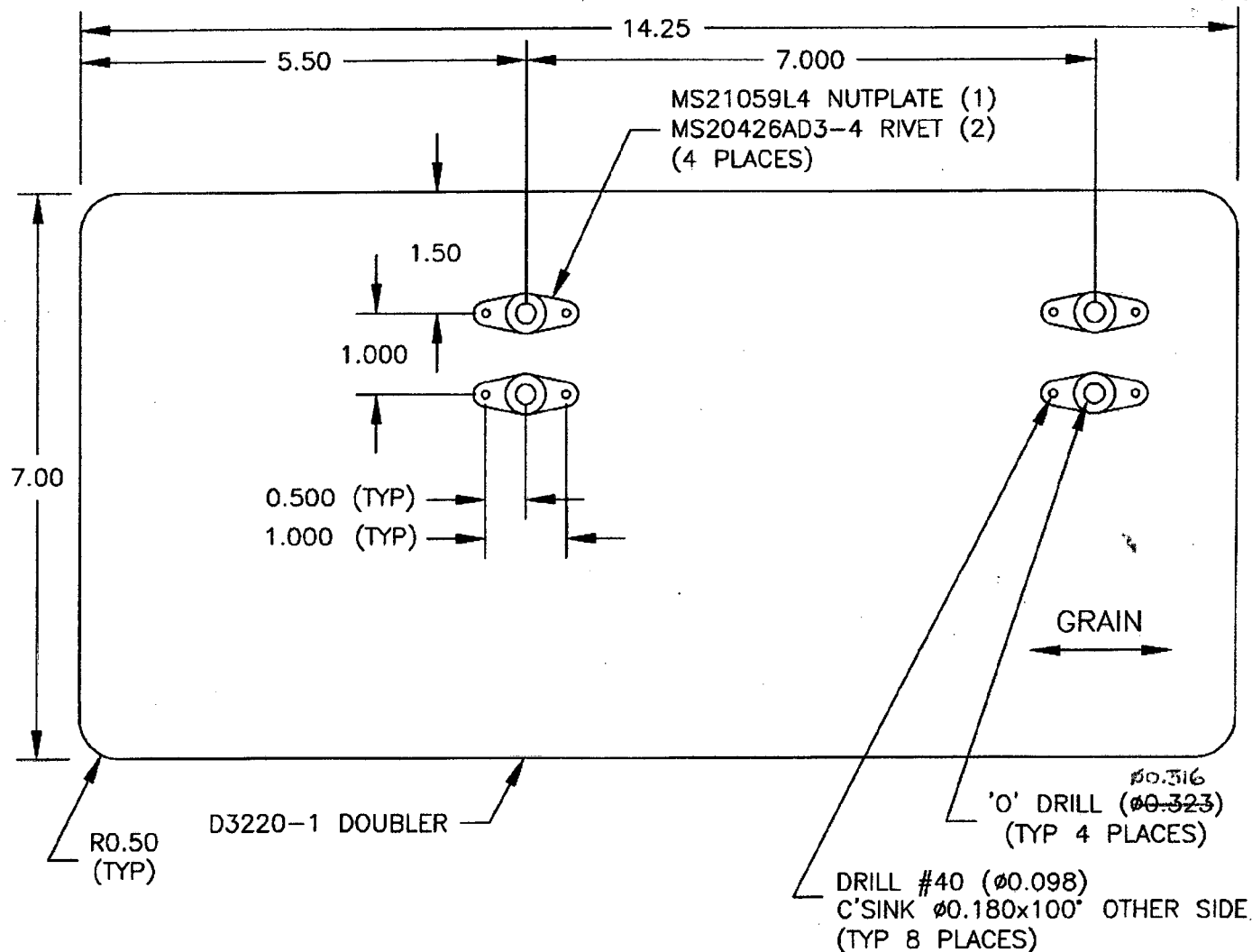
08/02/25

Job Completion



2008/2/22



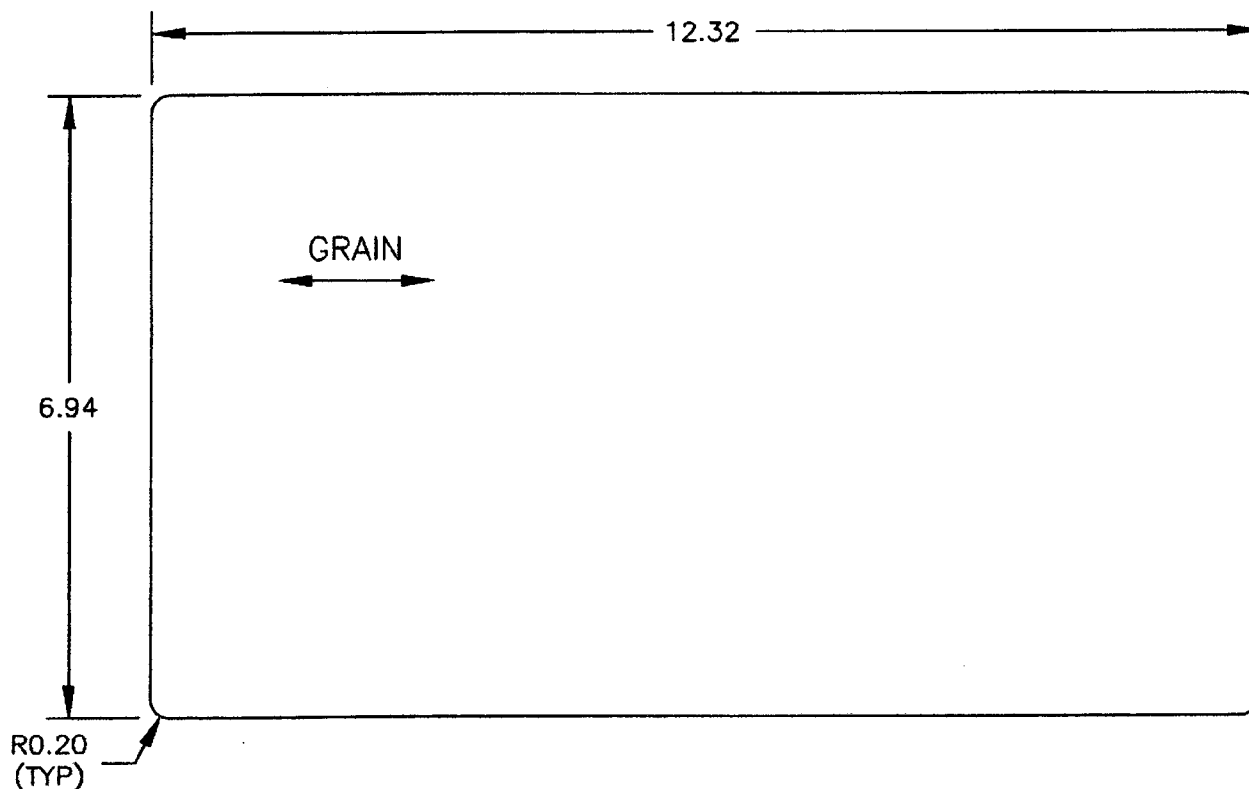


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DESIGN <i>[Signature]</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3220	REV. A SHEET 2 OF 2
DATE 03.10.16		TITLE DOUBLER	SCALE 1:2

RELEASED
03.11.14 *[Signature]*



D3220-3 DOUBLER

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.050 THICK
(REF DART SPEC. M2024T3S.050)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

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